

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name VU-MET002 A.M. Castle & Co. (Canada) Inc.- C/O 910720											
PO37473	3		M7075T6S1.750X2.2 f 50		9/14/2017	9/13/2017	36.0000		0.0000	0	\$0.00
USD	No		7075-T6 SHEET 1.750" X 2.250" m138497	f	36.0000	PLOU01			0.0000	0	
Total Received Quantity:											36.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											0.0000
Total Balance Due Quantity:											0.0000

**INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE**

Page 1 of 2

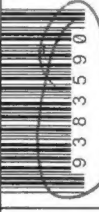
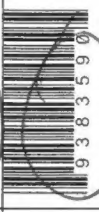
Shipment No:3369096

Ship From: A. M. CASTLE & CO. 14001 ORANGE AVENUE PARAMOUNT, CA 90723 USA		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 28-AUG-17	F.O.B. ORIGIN	Freight Terms Prepaid		Carrier ABF	BOL No 3369096-2		

Shipment Details **Final Destination Branch - TOR**

Order No	Line No	Item No	Description
4863154	5	750488.MO	1.7500.PL.7075.T651.ALUMINUM.USI.48.5000.144.5000 CUT 2SIDED TO 2.25 IN (+ .1250/- .0000 IN) X 144.5 IN (+ .1250/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
Purchase Order No 37473	Part Number		Ordered Qty 3.00 PCS
Details		Invoice Qty 3.00 PCS	
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS			

SPT-9-13

Delivery No.	Mill/Source	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
121281754				1			58.9109
121281754				2			117.8218

INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative: _____ Date: _____ Name: _____



817-9-13.



Constellium



CERTIFIED TEST REPORT

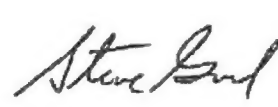
Constellium Rolled Products
Ravenswood, LLC

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A M CASTLE & CO.
14001 ORANGE AVE.
PARAMOUNT CA
90723
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A M CASTLE
1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110516970		4075		INCLUSION		Serial:20170322-0110516970		Pg 1of3	
CUSTOMER PURCHASE ORDER NO. & ITEM 413045						Constellium ORDER NO. 198377					
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.75000 in 44.45 mm	WIDTH 48.50000 in 1,232 mm	LENGTH 144.50000 in 3,670 mm		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager				
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS QQ-A-250/12A											
PART NUMBER 750488		B/L NUMBER 77792		DATE SHIPPED 03/22/2017							
WT. SHIPPED 9940.000 LB		NO. OF PIECES 000008		GOVT. CONTRACT NO.							

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

ASTM B594 REV 13 2013 100% SONIC W/ 0.125" DEADZONE Class A
 AMS 4046K
 AMS-STD-2154A 2012 TYPE1 CLASS A 100% SONIC MINUS DEADZONE
 ASTM B209-14
 BSS-7055B 2013 CLASS A 100% SONIC TESTED MINUS DEADZONE
 CST1006 REV E 2011 CLASS A 100% SONIC MINUS DEADZONE
 DPS 4.713 REV AK 2012 CLASS A 100% SONIC MINUS DEADZONE
 GAMPS 9101 REV B 2006 CLASS A 100% SONIC MINUS DEADZONE
 PS 21211P 2010 CLASS A 100% SONIC MINUS DEADZONE

Handwritten signature and date: 17/09/14

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001476359	1,245.000	564.722	9383589	01		
1001476359	1,245.000	564.722	9383589	02		
1001476360	1,245.000	564.722	9383589	03		
1001476360	1,245.000	564.722	9383589	04		
1001476361	1,240.000	562.454	9383590	01		
1001476361	1,240.000	562.454	9383590	02		
1001476362	1,240.000	562.454	9383590	03		
1001476362	1,240.000	562.454	9383590	04		

Lot: 9383589

Tensile - Room Temperature (US)

		Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	78.2	79.8	68.2	69.6	12.0	12.5	





Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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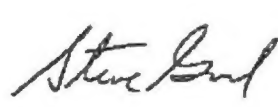
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A M CASTLE & CO.
14001 ORANGE AVE.
PARAMOUNT CA
90723
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A M CASTLE
1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110516970		4075		INCLUSION		Serial:20170322-0110516970		Pg 2of3	
CUSTOMER PURCHASE ORDER NO. & ITEM 413045						Constellium ORDER NO. 198377			CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager		
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.75000 in 44.45 mm	WIDTH 48.50000 in 1,232 mm	LENGTH 144.50000 in 3,670 mm						
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS QQ-A-250/12A											
PART NUMBER 750488			B/L NUMBER 77792		DATE SHIPPED 03/22/2017						
WT. SHIPPED 9940.000 LB		NO. OF PIECES 000008		GOVT. CONTRACT NO.							

Tensile - Room Temperature (SI)

		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	539	550	470	480	12.0	12.5	

Chemistry (Actual)

	SI	FE	CU	MN	MG	CR	ZN	TI	ZR
Core	0.07	0.21	1.47	0.04	2.49	0.20	5.57	0.04	0.01

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

Lot: 9383590

Tensile - Room Temperature (US)

		Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	78.9	79.0	68.3	70.4	11.5	12.0	



Constellium



CERTIFIED TEST REPORT

Constellium Rolled Products
Ravenswood, LLC

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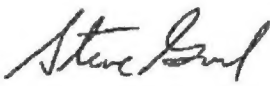
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A M CASTLE & CO.
14001 ORANGE AVE.
PARAMOUNT CA
90723
US

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A M CASTLE
1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110516970		4075		INCLUSION		Serial:20170322-0110516970		Pg 3of3	
CUSTOMER PURCHASE ORDER NO. & ITEM 413045						Constellium ORDER NO. 198377			CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager		
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.75000 in 44.45 mm	WIDTH 48.50000 in 1,232 mm	LENGTH 144.50000 in 3,670 mm						
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS QQ-A-250/12A											
PART NUMBER 750488			B/L NUMBER 77792		DATE SHIPPED 03/22/2017						
WT. SHIPPED 9940.000 LB		NO. OF PIECES 000008		GOVT. CONTRACT NO.							

Tensile - Room Temperature (SI)

		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	544	545	471	485	11.5	12.0	

Chemistry (Actual)

	SI	FE	CU	MN	MG	CR	ZN	TI	ZR
Core	0.07	0.21	1.47	0.04	2.49	0.20	5.57	0.04	0.01

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

QUALITY TEXTS:
AMC CA-15403A R 7

THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.

CHEMISTRY BY QES: ARKSPARK

CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT

WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399

WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B567

DUNS Number: 090570149; CAGE Code: 1YW19

Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.

"END OF CERTIFICATION"

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M7075TL6S1.75DX2.25 PO / BATCH NO 37473/138497
 DATE 17/09/14

MATERIAL CERT REQ'D yes THICKNESS ORDERED 1.750
 QUANTITY RECEIVED 36' THICKNESS RECEIVED 1.745
 QUANTITY INSPECTED 36' SHEET SIZE ORDERED _____
 QUANTITY REJECTED _____ SHEET SIZE RECEIVED _____

DESCRIPTION	NSR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	AMS-DD-A-250/12
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	HEAT # 9383590
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	M138497
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>[Signature]</u>	SIGNED OFF BY: _____		
DATE: <u>17/09/14</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE
SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12
 OR AMS 4045
 OR ASTM B209

OR

PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE
SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13
 OR AMS 4048 / 4049
 OR ASTM B209

PART NUMBER: M7075T6S | TTT | X | W, WWW |
 | THK | | WIDTH |

WHERE: "TTT" = THICKNESS (IN INCHES)
 AND "W, WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)
 EG. 0.063" THICK SHEET = M7075T6S.063
 EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

PREFERRED SIZE: .TTT BY 4FT BY 10FT FOR SHEET

1.750X2.25
 MK

RELEASED
 2017 JUN 19
 EGN 17-574

APPROVED

8	ADD. REF. TO PLATE: T6/T62/T651	CP	17.05.05
A	OPTIONAL WIDTH DIM (CARB-148)	RF	10.11.08
REV.	NEW ISSUE	BY	DATE
DESIGN	RF	DESCRIPTION	
DRAWN	CP	DRAWING NO. DART AEROSPACE LTD	
CHECKED	ML	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	LL	REV. B	
APPROVED	WM	TITLE M7075T6S	
DE APPR.	D9-1	SHEET 1 OF 1	
DATE	17.05.05	SCALE NTS	

THIS DOCUMENT IS PROVIDED AS A GUIDE TO THE INFORMATION CONTAINED HEREIN. IT IS NOT TO BE USED FOR ANY PURPOSES OR FOR ANY OTHER PURPOSES WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37473

Purchase Order Date 8/18/2017

PO Print Date 8/18/2017

Page Number 1 of 3

Order From :

VU-MET002

Ship To : DART AEROSPACE LTD

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
2018/8/21

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Diane Baker

10127-2607

Net 30

USD

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6S0.375X8.000	7075-T6S Sheet .375" Thick Plate x 8" Wide	9/8/2017 Yes 9/8/2017		12.00 f	\$30.75	\$369.00
MAT'L 7075-T6/T62 ALUMINUM SHEET SPECS QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR PER ASTM B209							
MAT'L 7075-T6/T62 ALCLAD ALUMINUM SHEET SPECS QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209							
Line Total:							\$369.00
2	M7075T6S1.500X1.500	7075-T6S Sheet 1.5" Thick Plate x 1.5" Wide	9/8/2017 Yes 9/8/2017	FN	24.00 f	\$21.06	\$505.44
MAT'L 7075-T6/T62 ALUMINUM SHEET SPECS QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR PER ASTM B209							
MAT'L 7075-T6/T62 ALCLAD ALUMINUM SHEET SPECS QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209							

Note:

8/18/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37473

Purchase Order Date 8/18/2017

PO Print Date 8/18/2017

Page Number 2 of 3

Order From :

VU-MET002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Diane Baker

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Line Total: \$505.44

3 M7075T6S1.750X2.250 7075-T6 SHEET 1.750" X 9/8/2017

2.250"

Yes

9/8/2017

36.00

\$28.62

\$1,030.32

MAT'L 7075-T6/T62 ALUMINUM SHEET
SPECS QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR PER ASTM B209

MAT'L 7075-T6/T62 ALCLAD ALUMINUM SHEET
SPECS QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209

SPR-9-13

Line Total: \$1,030.32

4 M7075T6S1.000X5.000 7075-T6 Sheet 1" Thick 9/8/2017 FN

Plate x 5" Wide

Yes

9/8/2017

48.00

\$21.75

\$1,044.00

MAT'L 7075-T6/T62 ALUMINUM SHEET
SPECS QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR PER ASTM B209

MAT'L 7075-T6/T62 ALCLAD ALUMINUM SHEET
SPECS QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209

SPR-9-7

Line Total: \$1,044.00

Note:

8/18/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37473

Purchase Order Date 8/18/2017

PO Print Date 8/18/2017

Page Number 3 of 3

Order From :
METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Diane Baker

5	M7075T6S0.375X5.000	M7075T6S0.375 x 5.000	9/8/2017	36.00	\$18.10	\$651.60
			Yes	f		
			9/8/2017			

MAT'L 7075-T6/T62 ALUMINUM SHEET
SPECS QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR PER ASTM B209

MAT'L 7075-T6/T62 ALCLAD ALUMINUM SHEET
SPECS QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209

Line Total: \$651.60

6	71401-45	PROCUREMENT QUALITY CLAUSES	9/8/2017	1.00	\$0.00	\$0.00
			No			
			9/8/2017			

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Line Total: \$0.00

PO Total: \$3,600.36

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 8/18/2017